

Manufacturing Partners Incorporated

Facilities List

VERTICAL MILLING

1	Kitamura	Mycenter 3XI CNC Vertical Machining Center 10,000 RPM Spindle 30 x 18
1	Miyano	MTV-T350 Vertical Machining Center 10,000 RPM Spindle 4 th Axis 18 x 17
2	Fanuc	RoboDrill Mate Vertical Machining Center 10,000 RPM 16 x 12
1	Haas	Haas VF3-SS Vertical Machining Center 12,000 RPM Spindle (coolant through spindle) 4 th Axis 40 x 20 Renishaw Contact Probe system
1	Quaser	Quaser MV154E Vertical Machining Center 12,000 RPM Spindle (coolant through spindle) 30 x 22 Renishaw Contact Probe system

HORIZONTAL MILLING

1	Makino	A51NX Horizontal CNC Machining Center 14,000 RPM Spindle (coolant through spindle) 25 x 25 x 22 Renishaw Non-Contact Laser Probe System
2	Makino	A55 Horizontal CNC Machining Center 12,000 RPM Spindle (coolant through spindle) 22 x 22 x 22

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TURNING

1	Mori-Seiki	SL-15 CNC Turning Center 6,000 RPM 9" Diameter
1	Daewoo	Lynx CNC Turning Center 6,000 RPM 9" Diameter
1	Hardinge	Model HC, Single Spindle Automatic Chucker 3,000 RPM

CABLE ASSEMBLY

1	Schleuniger	CrimpCenter-36 Cut, Strip, Terminate machine 12-24 AWG MPF 35 pre-feeder
1	Schleuniger	OmniStrip 9400 Measure, Cut, Strip Machine 8-32 AWG .43 Diameter max
1	Schleuniger	UniStrip 2100 Wire Strip Machine Wire stripping from 10-32awg.
1	Komax	Cosmic 30M Wire Strip Machine Wire stripping from 10-32awg.
1	Schleuniger	JS 8300 Jacket Stripping Machine Axially and radially slits the insulation on out of round multi-conductor cable up to 1" in diameter.
2	Schleuniger	UniCrimp 200 Crimp Press
1	Molex	TM 2000 Crimp Press
1	Molex	ATP-301 Crimp machine
60+	Various	Hand crimp tools for low volume terminal crimping

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Facilities List

INSPECTION

1	Mitutoyo	Coordinate Measuring Machine
1	Gauge Master	Optical Comparator
1	Cirus	1100R+ Cable testing machine
1	Alphtron	MPT-250 Crimp pull force tester

SOFTWARE

2	CAM	MasterCAM X
3	MRP	Alliance by Exact
1	Accounting	Peachtree for Manufacturing